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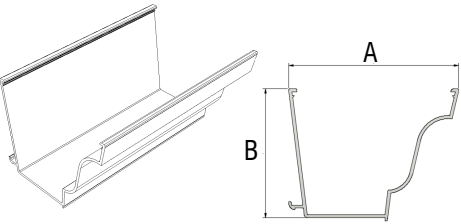
ALUMINIUM RAINWATER SYSTEM

Sevice Metals (North) Ltd now offer a wide range of Aluminium Rainwater Systems, both extruded and pressed. Aluminium Extruded Gutters and Down-Pipes come complete with all fixings and are made to a standard size, however, they can be made to suit your specific requirements. All Pressed Aluminium Gutters are manufactured from Aluminium 1050 H14 to BS EN485 and can be supplied with a vinyl coating if required. Thickness generally ranges from 1.5 - 3.0mm, however, other gauges can be supplied depending on customer requirements. In addition, all gutters and down-pipes can be supplied Mill Finish or Powdercoated (RAL or BS) to your specific requirements.

Give us a call on 01236 453444 for a competitive quote on all your guttering requirements.

MOULDED GUTTERS & FIXINGS

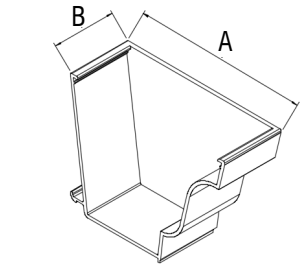
STANDARD GUTTER LENGTHS



REFERENCE	EFFECTIVE LENGTH LENGTH (mm)	A (mm)	B (mm)
MG2	3000	136	103
MG3	3000	160	103

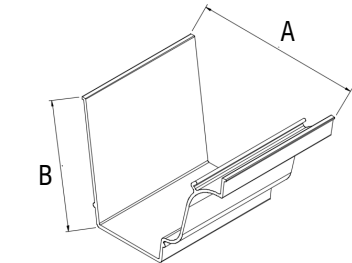
Materials can be cut to special order

INTERNAL STOPENDS



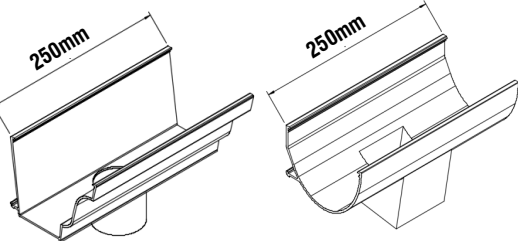
REFERENCE	A (mm)	B (mm)
MG2/SE	136	50
MG3/SE	160	50

UNION CLIPS (INTERNAL)



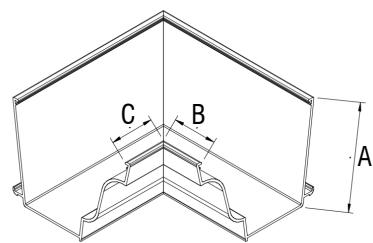
REFERENCE	A (mm)	B (mm)
MG2/U	133	96
MG3/U	152	96

OUTLETS FOR SQUARE/RECTANGULAR & CIRCULAR DOWNPIPES



REFERENCE	SIZE (mm)	SQ/REC (mm)
MG2/O	136 x 103	63 75 x 75
MG2/S	136 x 103	75 100 x 75
MG3/O	160 x 103	63 75 x 75
MG3/S	160 x 103	75 100 x 75

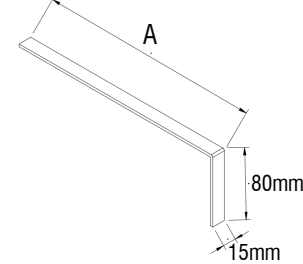
ANGLES



REFERENCE	A (mm)	B + C (mm)
MG2/A	103	100
MG3/A	103	100

Other angles made to order

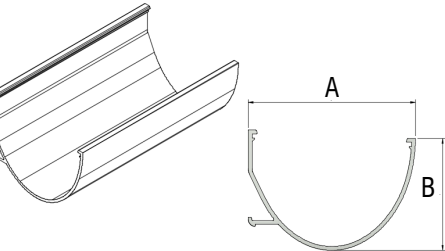
RAFTER BRACKETS



REFERENCE	A (mm)
MG2/R	250
MG3/R	250

HALF ROUND GUTTERS & FIXINGS

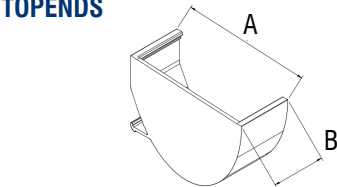
STANDARD GUTTER LENGTHS



REFERENCE	EFFECTIVE LENGTH LENGTH (mm)	A (mm)	B (mm)
HR5/G	3000	120	80

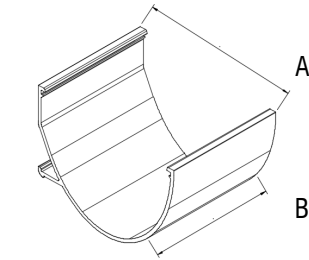
Materials can be cut to special order

STOPENDS



REFERENCE	A int. (mm)
HR5/SE	120

UNION CLIPS (INTERNAL)



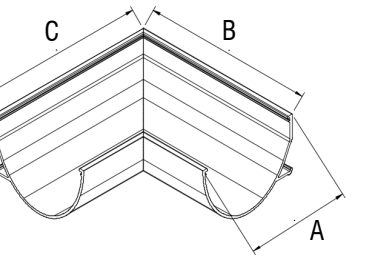
For joining lengths

REFERENCE	A (mm)	B (mm)
HR5/U	107	90

OUTLETS

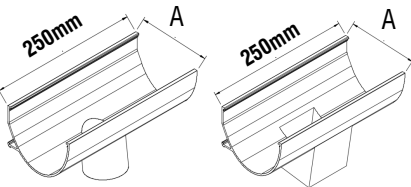
REFERENCE	A	DIA (mm)	SQ/REC (mm)
HR5/O	125	63	75 x 75
HR5/S	125	75	100 x 75

ANGLES



REFERENCE	A (mm)	B (mm)	C (mm)
HR5/A	120	200	200

Other angles made to order

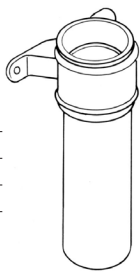


CIRCULAR RAINWATER PIPES & FITTINGS

STANDARD PIPE LENGTHS

EFFECTIVE LENGTH (mm)	63mm (1.6mm thick)	Outside diameter 76.5mm (1.6mm thick)
1000	RW63/1	RW76/1
2000	RW63/2	RW76/2
3000	RW63/3	RW76/3

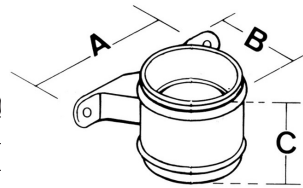
Available in thick material (3.2mm) for increased vandal resistance. Sockets can be supplied without ears



PIPE SOCKETS

REFERENCE	Pipe Diameter (mm)	A (mm)	B (mm)	C (mm)
RW63/S	63	160	75	85
RW76/S	76.5	160	75	85

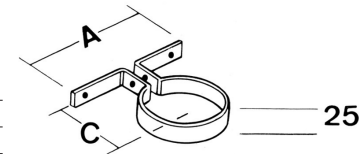
Sockets can be supplied without ears



PIPE CLIPS

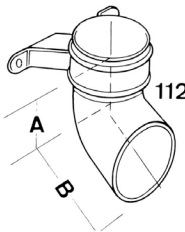
REFERENCE	Pipe Diameter (mm)	A (mm)	C (mm)
RW63/C	63	127	65
RW76/C	76.5	140	71

Wrought aluminium sections 25 x 3.2mm



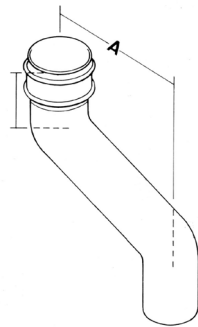
RAINWATER SHOES EARED

PIPE DIAMETER	A (mm)	B (mm)
63mm	80	55
76.5mm	80	69



OFFSETS
92° - 112° - 135°

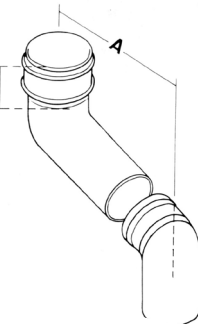
HORIZONTAL PROJECTION A (mm)	A (mm)	B (mm)
76-250	63	76.5
300-550	63	76.5
600-750	63	76.5



TWO PART OFFSETS
92° - 112° - 135°

Cut to length on site

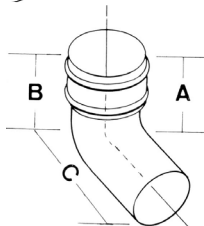
PROJECTION A (mm)	Pipe Diameter (mm)	(mm)
100-300	63	76.5
100-550	63	76.5
100-750		76.5



RAINWATER BENDS

	Pipe Diameter (mm)	A (mm)	B (mm)	C (mm)
92.5° or 112° or 135°	63	110	140	140
92.5° or 112° or 135°	76.5	110	146	146

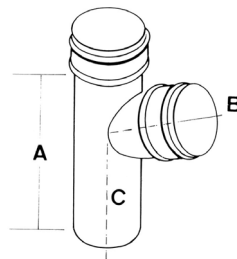
Other angles can be manufactured to special requirements



SINGLE BRANCHES

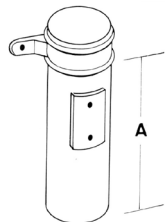
	Pipe Diameter (mm)	A (mm)	B (mm)	C (mm)
92.5° or 112°	63	300	79	130
92.5° or 112°	76.5	300	85	160

Other angles can be manufactured to special requirements



RODDING EYES

REFERENCE	A (mm)	B (mm)
	63	300
	76.5	300

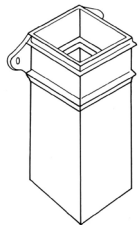


SQUARE & RECTANGULAR SECTION DOWNPIPES

STANDARD PIPE LENGTHS

EFFECTIVE LENGTH (mm)	External Size 76 x 76mm	102 x 76mm
1000	RW33/3	RW43/3
2000	RW33/6	RW43/6
3000	RW33/10	RW43/10

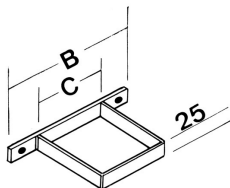
Available in thick material (3.2mm) for increased vandal resistance. Sockets can be supplied without ears



PIPE CLIPS

REFERENCE	B (mm)	C (mm)
RW33	135	105
RW43	160	130

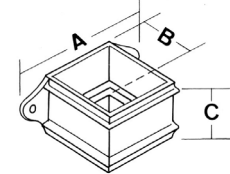
Wrought aluminium sections 25 x 3.2mm



PIPE SOCKETS

REFERENCE	A (mm)	B (mm)	C (mm)
RW33	170	47	95
RW43	195	47	95

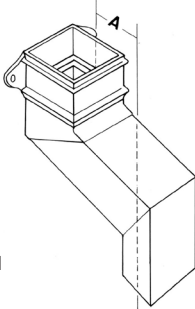
Sockets can be supplied without ears



OFFSETS

PROJECTION A (mm)	Sizes 76 x 76mm	102 x 76mm
76-250	RW33	RW43
305-550	RW33	RW43
600-750	RW33	RW43

Other projections and angles can be manufactured to special requirements



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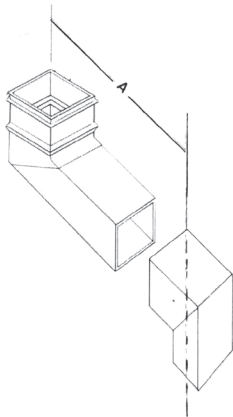
SQUARE & RECTANGULAR SECTION DOWNPIPES (continued)

TWO PART OFFSETS

Cut to length on site

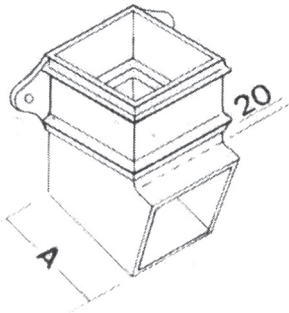
PROJECTION A (mm)	Sizes	
	76 x 76mm	76.5 x 100mm
100-300	RW33	RW43
100-550	RW33	RW43
100-750	RW33	RW43

Standard angle 112.5°, other angles to order. When ordering please state whether front or side branch.



SHOES

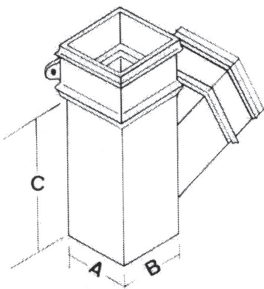
REFERENCE
RW33
RW43



BRANCHES

REFERENCE	A (mm)	B (mm)	C (mm)
RW33	76	76	300
RW43	75	100	300

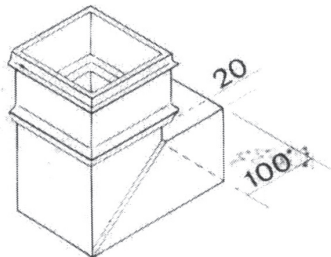
Standard angle 112.5°, other angles to order. When ordering please state whether front or side branch.



BENDS

REFERENCE
RW33
RW43

Standard angle 112.5°, other angles to order. When ordering please state whether front or side branch.



RODDING EYES

REFERENCE	A (mm)	B (mm)	C (mm)
RW33	76	76	300
RW43	102	76	300

